



SERVICE SLANTS

YOUR QUESTIONS OR COMMENTS ON "SERVICE SLANTS"
ARE WELCOME AT ANY TIME

ISSUED BY WURLITZER SERVICE DEPT., NORTH TONAWANDA, N. Y.

ATTENTION: SERVICE MANAGER

SUBJECT: Using Models 320, 330, 331 or 332 with Model 219
Impulse Stepper.

The above model wall boxes require that the timing
be checked when used with Model 219 Impulse Stepper.

To time, shut off power and move contact arm manually
(while holding brake free) so that the contact of arm is exactly
on center of No. 1 position of the contact plate. (See Figure 1.)
Loosen set screw in hub and move impulse contact V bar so as to
set on the point of tooth No. 2 of the impulse sprocket. (See
Figure 2.) Tighten set screws.

Check adjustment of impulse switch so that points
have a gap of $3/64$ -inch when V bar is at rest on low flat of cam
disc.

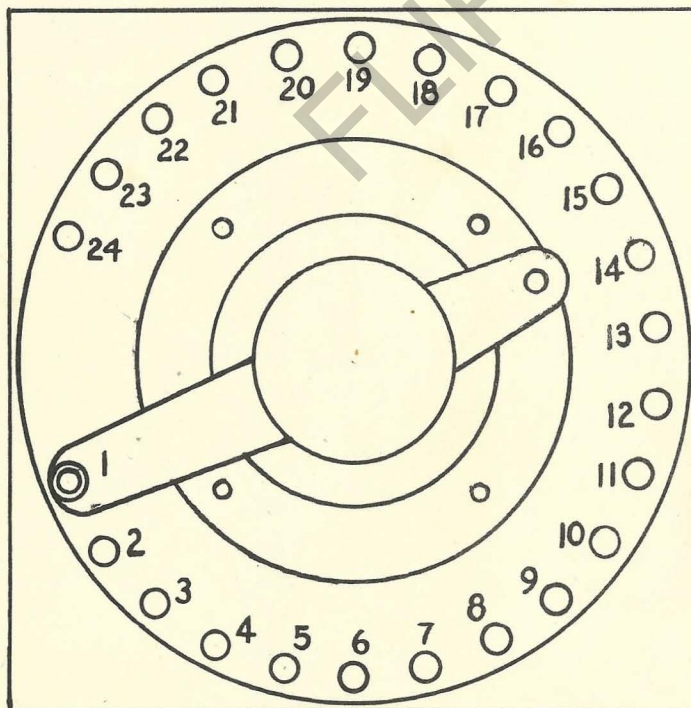


Figure 1 - Contact Disc

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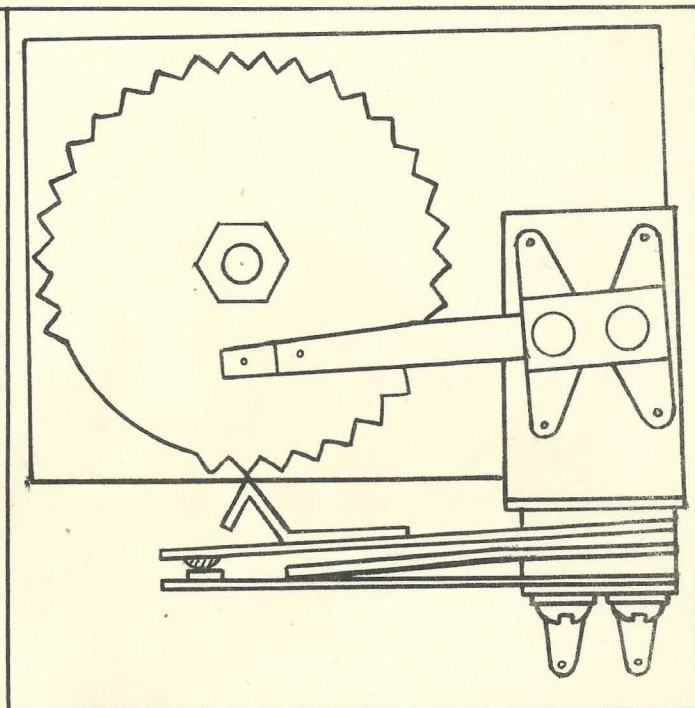


Figure 2 - Motor

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