

Instructions for installing new type gear and bearing assembly in Model 1100 Moving Light Cylinder Motor and Mounting Plate Assembly.

- 1. Remove Motor and Mounting Plate Assembly (#50206 Left, #50205 Right.) from inside front door of phonograph.
- 2. Remove large gear (#49463) by drilling from bottom of plate the stud on which the gear revolves.
- 3. Insert #73617-46 screw through hole from bottom of mounting plate. Turn over and place over the screw, in the order named: 1-61975 spacer, 1-51989 gear and bearing assembly, 1-61975 spacer and 1-24283 elastic stop nut. Tighten nut securely.
- 4. Reinstall Motor and Mounting Plate Assembly, Light Cylinder and Light Assembly.
- 5. Check meshing of gear and adjust if necessary by loosening motion assembly mounting screws, moving motor assembly to correct position and tightening screws.

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